

MASTER ACCESSORY KIT



TT 110
5 Assorted ϕ nozzles
1 Long back cap
1 Medium back cap
1 Short back cap
5 Assorted collets
5 Assorted collet bodies

ACCESSORY KIT



TT 23 ϕ 1.6
1 Long back cap
1 Collet ϕ 1.6
1 Collet body ϕ 1.6
1 Nozzle TC-4
1 Tungsten electrode
2% CE ϕ 1.6

TT 24 ϕ 2.4
1 Long back cap
1 Collet ϕ 2.4
1 Collet body ϕ 2.4
1 Nozzle TC-4
1 Tungsten electrode
2% CE ϕ 2.4

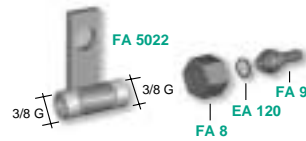
TT 25 ϕ 3.2
1 Long back cap
1 Collet ϕ 3.2
1 Collet body ϕ 3.2
1 Nozzle TC-4
1 Tungsten electrode
2% CE ϕ 3.2

POWER CABLE ADAPTOR USA 18



FE 50 45V11

POWER CABLE ADAPTOR 3/8 G



FA 5022

FA 9
EA 120
FA 8

Compact and light welding gun for a more flexible use.
Torchia compatta e leggera per una maggiore flessibilità d'impiego.
Leichte und kompaktere Brenner für einen flexiblen Einsatzbereich.
Torchie compacte et légère pour une maniabilité maximum.

Torch heads with standard dimensions.
Corpi torcia con dimensioni standard.
Brennerkörper in Standardausführung.
Corps de torche aux dimensions standard.

Welding gun interchangeable with different kinds of triggers.
Possibilità di equipaggiare la torcia con diversi tipi di pulsanti.
Verwendung von verschiedenen Schalterfunktionen.
Possibilité d'équiper la torche avec diverses gachette.

Ergonomic handle with a new design.
Impugnatura ergonomica con nuovo design.
Ergonomisch gestylte Griffschale in neuem Design.
Poignée ergonomique avec nouveau design.

Aluminium ring for the rapid clamping of the external cover (patented by Trafimet).
Ghiera in alluminio per il bloccaggio rapido della copertura esterna (brevetto Trafimet).
Verwendung eines patentiertes Kugelgelenk, dadurch die Flexibilität des Schlauchpaketes wesentlich erhöht.
Bague en aluminium pour le blocage rapide de la gaine extérieure (brevet Trafimet).

Handle specially conceived for better gripping.
Rilievi per una maggiore presa sull'impugnatura.
Spezielles Griffschalendesign für eine bessere Handhabung.
Relief pour une meilleur prise sur la poignée.

Spherical joint which facilitates the movements of the cable in the handle (patented by Trafimet).
Giunto sferico che riduce lo sforzo del cavo sull'impugnatura (brevetto Trafimet).
Die Befestigung des Aussenschlauches am Kugelgelenk erfolgt durch einen Befestigungsring.
Rotule qui réduit l'effort du cable sur la poignée (brevet Trafimet).



TRAFIMET spa claim that all items on this catalogue are manufactured in conformity with the "low voltage" CE 73/23 directive as per EN 60974-7 standard.
The company reserve the right to modify any products without notice.
TRAFIMET spa is the registered owner of all trademarks, patents and models.

Copyright © 1997 Trafimet Spa. All rights reserved. Print date 10/00

EA 0499



trafimet
your welding partner

www.trafimet.com



EN 60974-7

ERGOTIG 18

WIG TORCHES

trafimet
your welding partner

trafimet

SINTIG 18 m
SR 1401 4
SR 1801 8

DUALTIG 18 m
SR 2401 4
SR 2801 8

FRANTIG 18 m
SR 3401 4
SR 3801 8

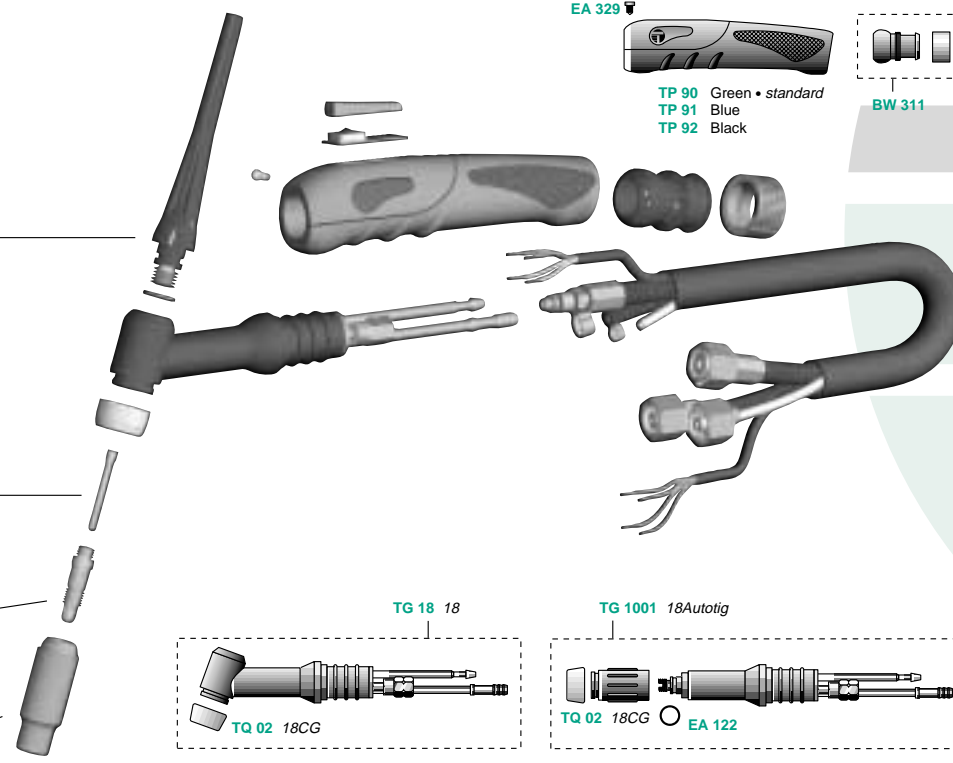
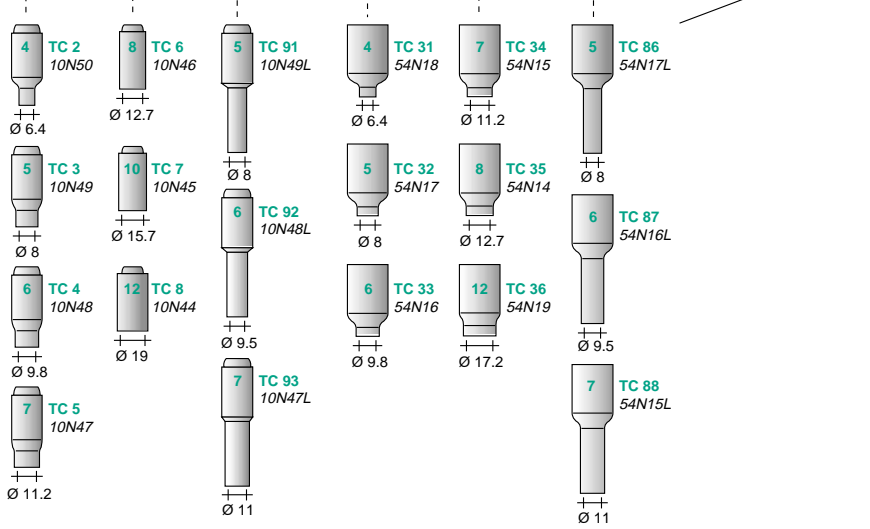
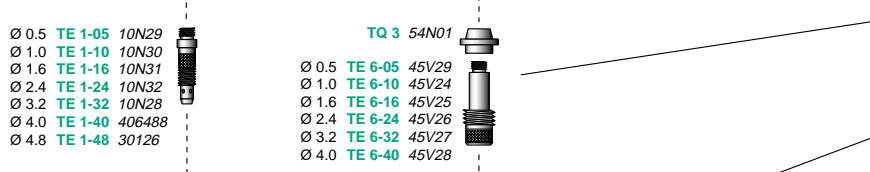
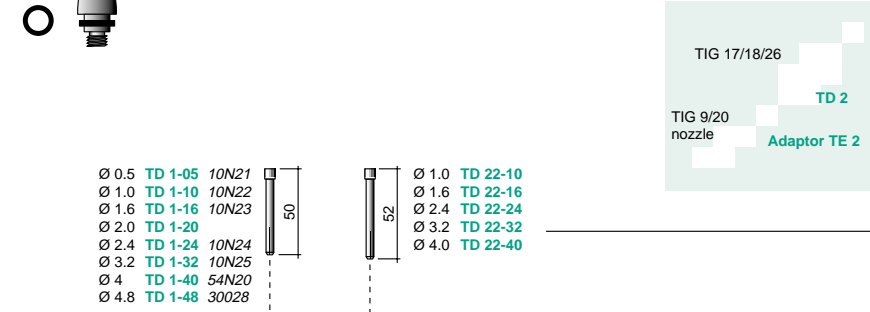
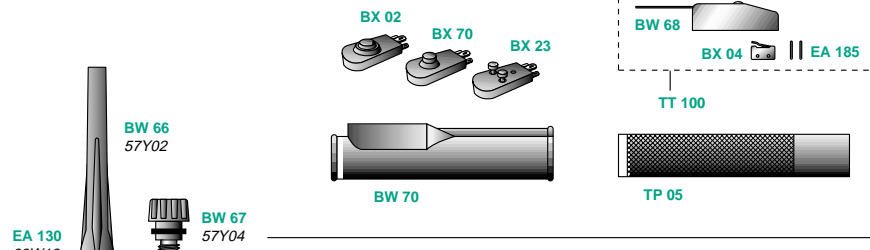
AUTOTIG 18 m
ST 4401 4
ST 4801 8

SINTIG 18 m
SR 1402 4
SR 1802 8

FREE 18 m
SR 4402 4
SR 4802 8

AUTOTIG 18 m
ST 4402 4
ST 4802 8

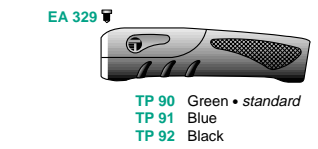
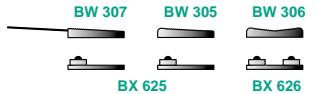
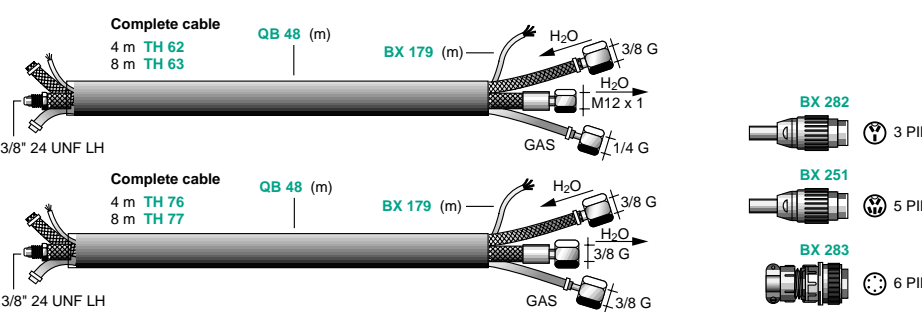
Additional KIT
Kit 1.6 TT 103
Kit 2.4 TT 104
Kit 3.2 TT 105



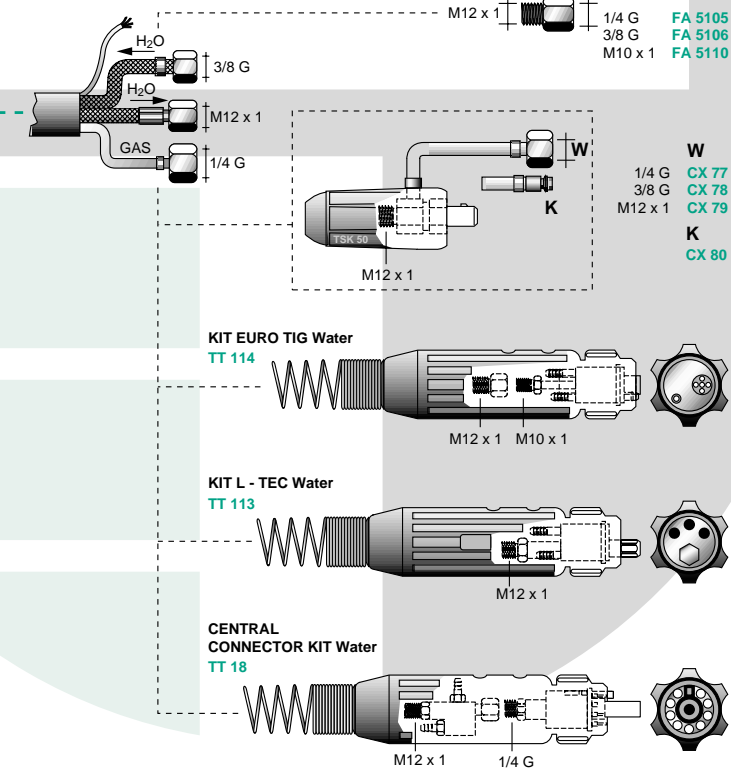
TIG 18 H ₂ O cable			
Fitting	m	Code	
3/8 G	4	TH 104	
	8	TH 105	

TIG 18 GAS cable			
Fitting	m	Code	
1/4 G	4	TH 96	
	8	TH 97	
3/8 G	4	TH 98	
	8	TH 99	

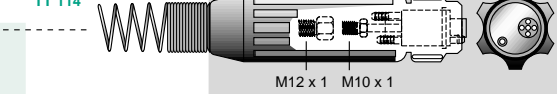
TIG 18 Power cable			
Fitting	m	Code	
M12x1	4	TH 82	
	8	TH 83	
3/8 G	4	TH 80	
	8	TH 81	



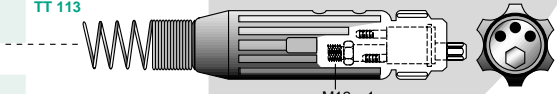
A Kit M12 x 1



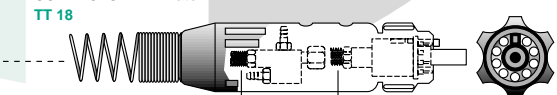
KIT EURO TIG Water



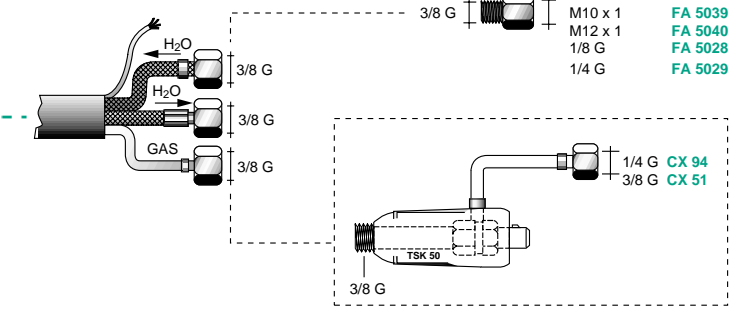
KIT L - TEC Water



CENTRAL CONNECTOR KIT Water



B Kit 3/8 G



Technical data		ERGOTIG 18
Voltage class		L
Inert gas		Argon
Duty cycle 100% DC		320
Duty cycle 100% AC		270
Electrodes ø mm		0.5-4
Cooling		Water cooling
Max. liquid temp. °C		60
Water min. flow rate l/min		1
Max. inlet pressure bar		4
Min. inlet pressure bar		2
Gas flow rate l/min		7-20
Weight		0.90 Kg
Length		1m, 4m, 8m

